

ASAP Split - 1

Work Order ID 87518-1

\*87518\*

Page 1

July-11-12 7:11:26 AM

Item ID: D4379-1

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Wearplate Cup

Start Date: 7/10/12 Start Qty: 100.00

\*100\*

Cust Item ID:

Required Date: 7/12/12 Req'd Qty: 100.00

\*100\*

Customer:

Reference:

Approvals:

Process Plan: W

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4379

A

100

0.00

\*100\*

Doosan

Doosan Lathe

Memo

turn as per Dwg and folio FB057

Dwg Rev:

FOLIO REV:

Deburr

0.00

12-7-11

30

φ

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\*

QC

Quality Control

Memo

0.00

12-7-11

30

φ



# Work Order ID 87518

\*87518\*

Page 2

July-11-12 7:11:26 AM

Item ID: D4379-1 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Wearplate Cup  
 Start Date: 7/10/12 Start Qty: 100.00 \*100\* Cust Item ID:  
 Required Date: 7/12/12 Req'd Qty: 100.00 \*100\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check  Memo	0.00 0.00		SA 12/7/12		30	0		
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: w/A  Memo	0.00 0.00		P4354-041 381709		30		12-7-16	
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00							12/7/18

mf 12-07-16





# Picklist Print

July-11-12 7:11:25 AM

Page 1

Work Order ID: 87518

Parent Item: D4379-1

Parent Item Name: Wearplate Cup

Start Date: 7/10/12

Required Date: 7/12/12

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP REV:A NEW ISSUE 11-04-13 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304RO.750 304 SS Roundbar .750		Purchased	No				f	34.6170		15.78947		12/7/12	

Location	Loc Qty	Loc Code
MAT028	26.4	
116501	1.746	
116623	0.854	
121282 ✓	23.8	
MAT029	8.217	
117481	1.717	
118509	6.2	
120124	0.3	

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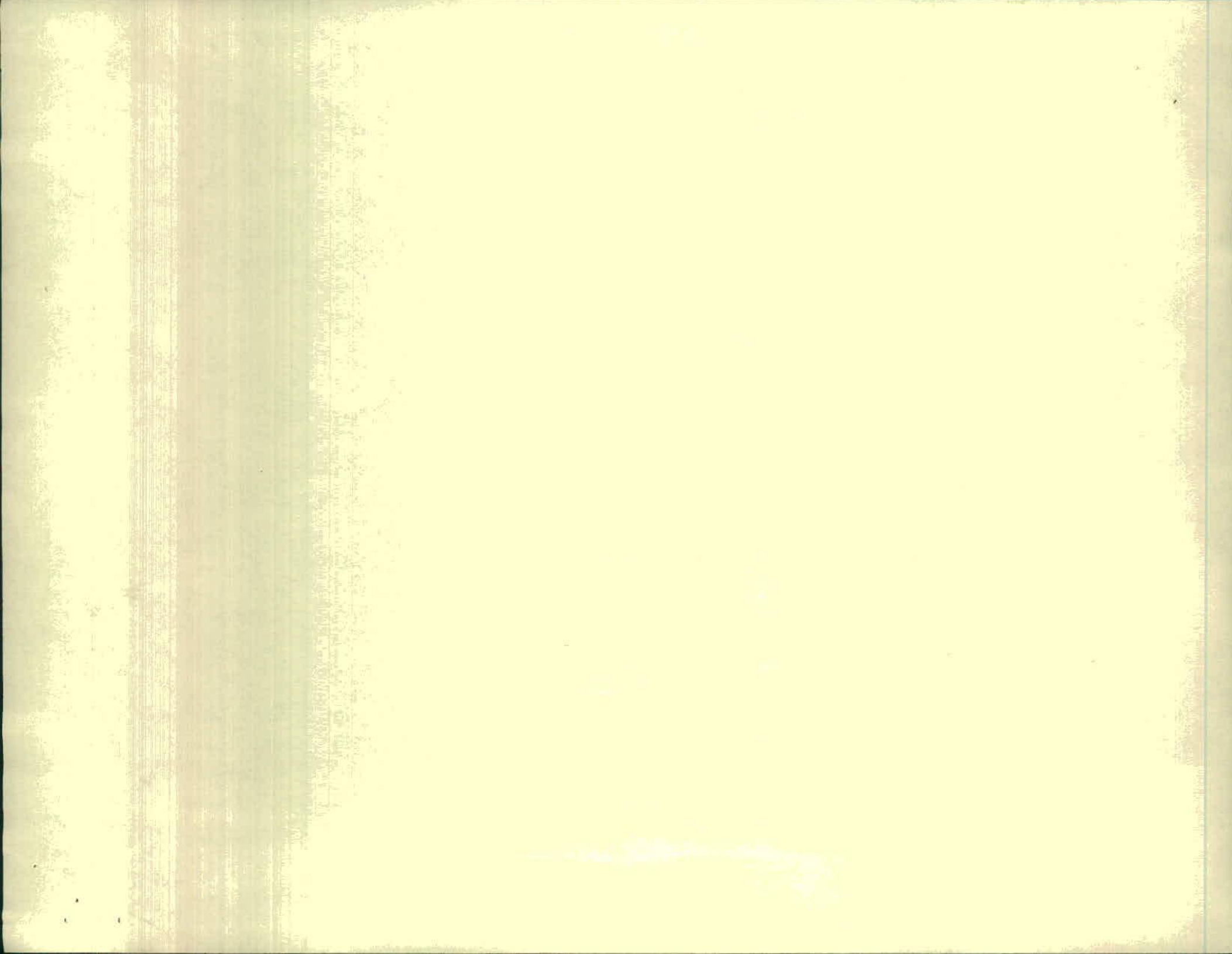
1.62

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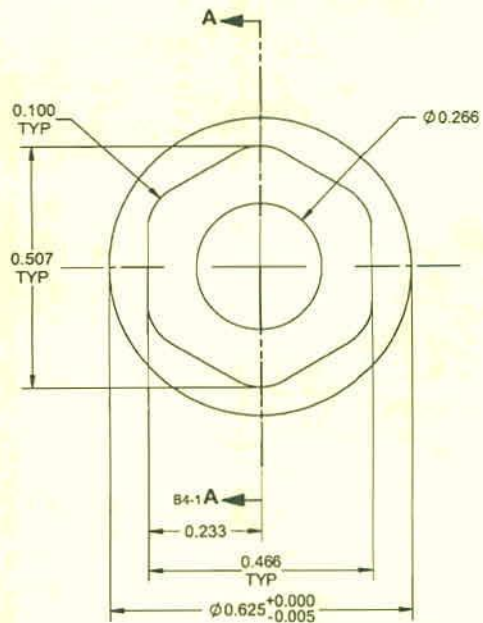




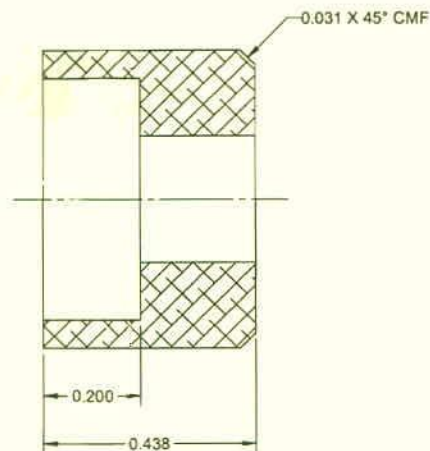




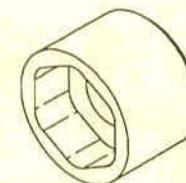




**D4379-1 WEARPLATE CUP**



**SECTION A-A B7-1**



**RELEASED**  
2011-04-21

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR PER ASTM A276  
REF. DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

*w/o 87518*

A NEW ISSUE		AJS 11.03.22	
REV	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4379	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE CUP	INTS
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